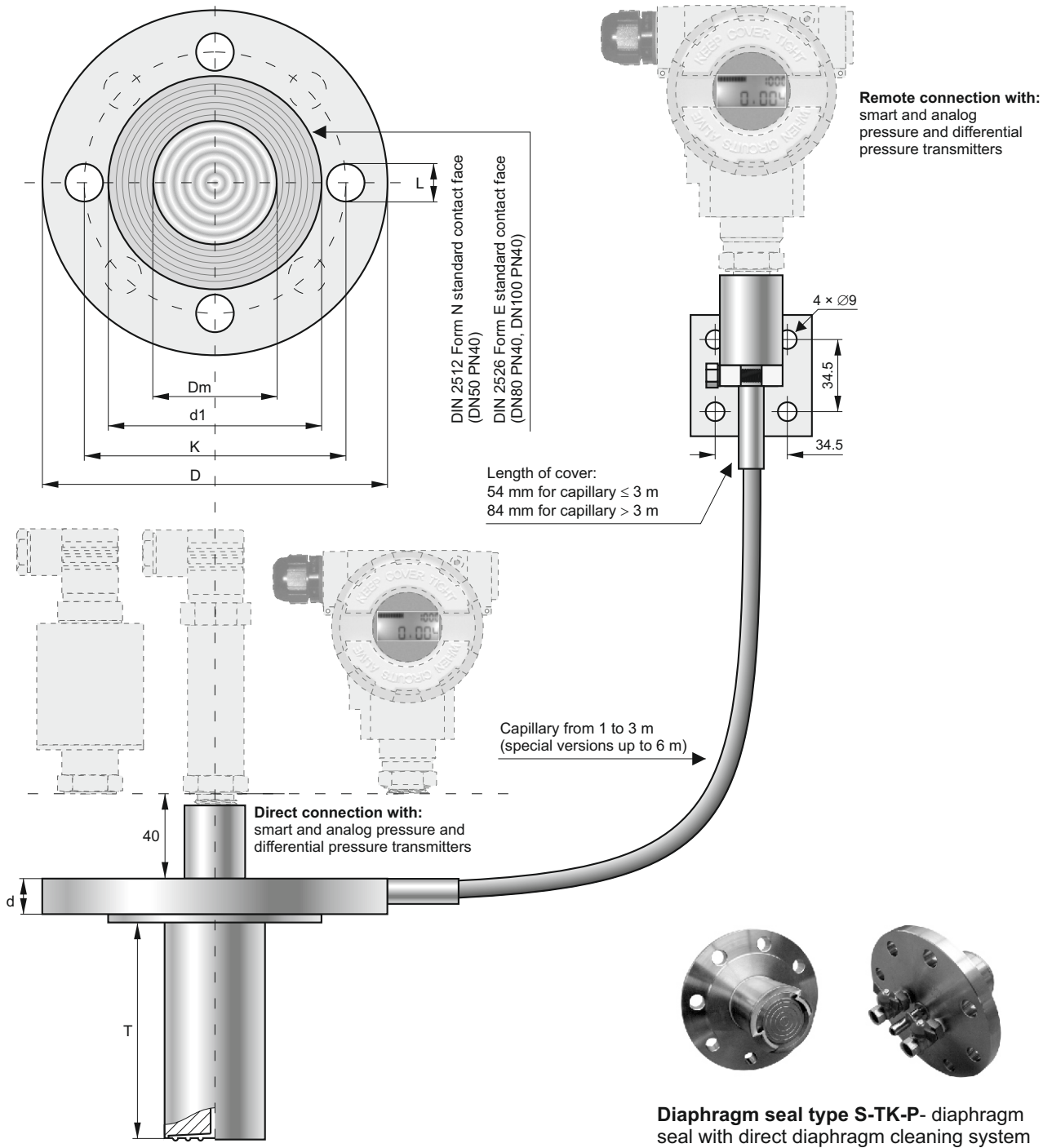


D-Series Flanged Seals with Extended Diaphragm Models: S-T



Dimensions

Version	Diaphragm diameter Dm	Contact face diameter d1	Diameter of bolt circle K	External diameter D	Thick-ness d	Diameter of holes L	Number of holes	Tube length T
DN50 PN40	48	102	125	165	22	18	4	50, 100
2" ANSI 150	48	92	120,5	150	20	20	4	
DN80 PN40	75	138	160	200	24	18	8	150, 200
3" ANSI 150	75	127	152,5	190	24	20	4	
DN100 PN40	88	162	190	235	24	22	8	50, 100
4" ANSI 150	89	158	190,5	230	24	20	8	

Application

The diaphragm seal is a pressure transmitting, diaphragm-type device. The pressure signal is sent to the cooperating pressure measuring device (pressure transmitter, pressure gauge) through manometric liquid filling the space between the separating diaphragm of the seal and the pressure measuring device. The diaphragm seal task is to isolate the pressure measuring device from damaging impacts caused by either medium or installation:

- ♦ Low or high temperature, increased viscosity, and impurities
- ♦ Tendency of crystallisation on the tank walls
- ♦ Vibrations of the installation (remote diaphragm seal)

The flanged diaphragm seal with extended diaphragm is typically applies to measure the pressure or level of the media in a multi-walled tank, where the separating diaphragm should be placed close to the inner wall of the tank.

Measuring Ranges

**Recommended minimum measuring range (bar)
depending on the type of the set: pressure measuring device - diaphragm seal**

Pressure measuring device	Seal type	Diaphragm Seal Version		
		DN50 / 2"	DN80 / 3"	DN100 / 4"
Smart transmitters*	direct	0.4	0.1	0.1
	remote (2 m)	6	0.5	0.25
PCE-28	direct	0.1	0.1	0.1
	remote (2 m)	2	0.5	2.5

Additional absolute zero error resulting from ambient temperature fluctuations, depending on the type of the set: pressure transmitter - diaphragm seal with a 100 mm of tube

Diaphragm seal type	Absolute zero error per 10°C for the diaphragm seal			An additional zero error, resulting from temperature fluctuations in a medium, depends on the temperature gradient in the oil-based diaphragm sealing system. The error value is, in any case, significantly smaller than the error value shown in the table.
	DN50 / 2"	DN80 / 3"	DN100 / 4"	
direct	2 mbar	0.6 mbar	0.4 mbar	
remote (2 m capillary)	10 mbar	2 mbar	1 mbar	

Temperature range of measured medium

Remote diaphragm seal			Direct diaphragm seal
Manometric liquid	Underpressure measurements	Overpressure measurements	-30...150°C
high-temperature (DC)	-10...150°C	-10...315°C	
low-temperature (AK)	not recommended for measurement of pressures < 0.5 bar ABS	-60...200°C	

Note: When operating with an ambient temperature of -45°C, heating of capillaries filled with DC fluid is recommended.

Special versions

Maximum pressure for PN40 – 40 bar
 Maximum pressure for ANSI 150 – 150 psi
 Material of diaphragm, tube and flange 316Lss

Other standards DIN and ANSI
 Direct diaphragm seal for medium temp. over 150°C
 Others

Important:

- contact face in diaphragm seal DN50 have a milled slot for a gasket (acc. to DIN 2512 FormN). Version without any slot available on request. (acc. to DIN 2526 FormE)
- standard outlet of capillary from flange:
 - direct mounted diaphragm seal - axial
 - remote mounted diaphragm seal - radial

Recommendations

The essential metrological problem with diaphragm seals operational use is an absolute thermal zero error, resulting from the thermal expansion of the manometer liquid. The expansion effect must be compensation for by the separating diaphragm's flexibility.

To minimise this effect, it is advisable to:

- ♦ Use capillaries which are as short as possible in order to greatly reduce the volume of manometer liquid
- ♦ Use seals with greater diameters in order to maximise flexibility of the separating diaphragm
- ♦ Place the capillaries in locations in which the temperature fluctuations will be minimal

How to Order

Direct diaphragm seal:

pressure measuring device / S-T – DN..... / T = mm / special version (description)

Remote diaphragm seal:

pressure measuring device / S-TK – DN..... / T = mm / K = m / special version (description)

Transmitter or gauge
– see the code in the
appropriate catalogue sheet

Seal
version

Tube
length

Capillary
length

Example: DPC-2000 pressure transmitter, nominal measuring range 0 ÷ 25 bar, DN 50 remote flanged seal with extended diaphragm, 100 mm tube, 2 m capillary.

DPC-2000ALW / 0 ÷ 25 bar / S-TK – DN50 / T = 100 mm / K = 2 m

In the interest of development and improvement Delta Controls Ltd, reserves the right to amend, without notice, details contained in this publication. No legal liability will be accepted by Delta Controls Ltd for any errors, omissions or amendments.

Delta Controls Limited

Island Farm Avenue, West Molesey, Surrey KT8 2UZ, UK.

T+44 (0)20 8939 3500 **F**+44 (0)20 8783 1163 **E** sales@delta-controls.com **W** www.delta-controls.com

